PREVENTIVE MAINTENANCE PLAN

AURELIA WAVE



DIGIT version

2 GROUPS



Daily maintenance

- Clean the machine
- □ Clean the group heads with the blind filter

Weekly maintenance

- □ Clean the machine
- □ Clean the group heads with the blind filter and Pulycaff
- □ Clean the plastic black drain box (over the stainless steal work panel and the black panel)
- $\hfill\square$ Clean the transparent coffee beans container with a wet cloth
- □ Dip the filter holders and the filters in the Pulycaff and hot water

Four -Six (4-6) months maintenance

Average time 60-90 mins

Approximate time for service is 1 to 1.5 hours uninterrupted. This instruction takes into consideration that the technicians performing the service are aware of safety measures before commencing in regards to isolating power, pressure of steam and pressure of water. Information should be sought from the site manger for any problems or concerns before commencing work, and to allow sufficient time to complete the task uninterrupted. Remove all covers before commencing and check for damage/signs of leaks.

- Check for any signs of leaking in machine
- Check for any damaged wires or caballing
- □ Check for noisy pump motor
- □ Check for blockage in waste hose
- □ Check for leaking from hot water pipe
- Check anti vacuum valve for leaks
- Check Safety Valve
- Check auto fill function
- □ Check steam pressure
- □ Check the static water pressure
- □ Check pump pressure
- Check for over all coffee product outcomes

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- □ Check boiler level
- □ Check for any signs of valves leaking
- Check and inspect display, ensuring it is not faulty
- □ Check for boiler leaks
- □ Check the cleaning cycle counts
- Check the absolute counter
- □ Check GR1____GR2___GR3_
- □ Replace cup gaskets (40200004)
- □ Replace shower screens (03000066)
- Insert or replace cup gasket spacers (02060014) (if necessary)
- □ Replace steam tap o-rings (02280014)

NOTE: The water hardness must be less than 6° fr (french degree). The chlorine content must not exceed 100mg per litre (0.00000361lb/cu in), otherwise the conditions of guarantee of the machine will expire.

Necessary Spare Parts:	DATA
2X40200004	SITE NAME
2X03000066	TECHNICIAN
4X02280014	TECHNICIAN SIGNATURE
	DATE

Twelve (12) months maintenance

Average time 120-150 mins

Approximate time for service is 2 to 2.5 hours uninterrupted. This instruction takes into consideration that the technicians performing the service are aware of safety measures before commencing in regards to isolating power, pressure of steam and pressure of water. Information should be sought from the site manger for any problems or concerns before commencing work, and to allow sufficient time to complete the task uninterrupted. Remove all covers before commencing and check for damage/signs of leaks.

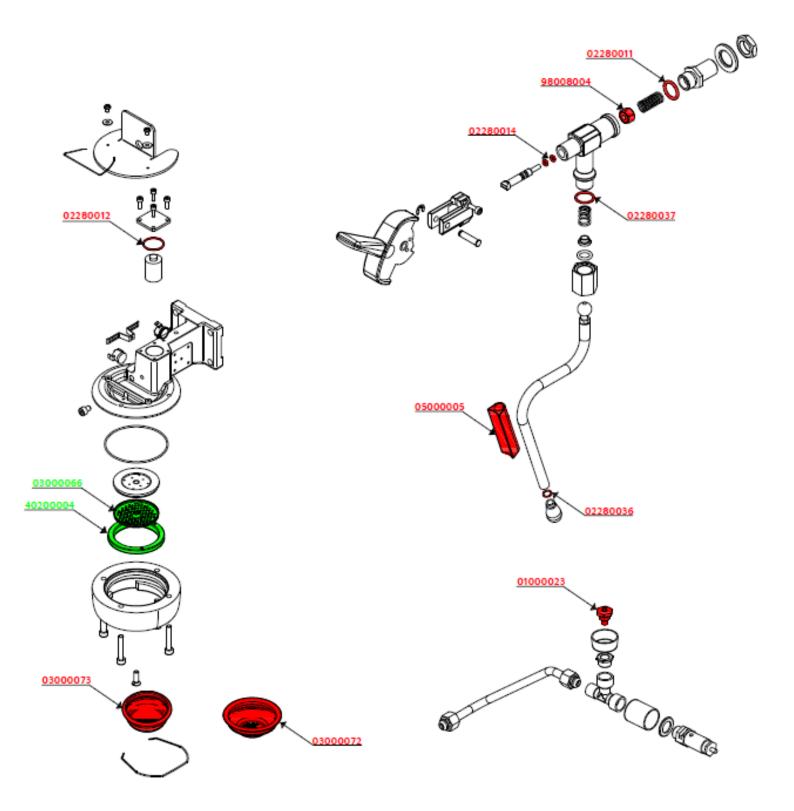
- Check for any signs of leaking in machine
- Check for any damaged wires or caballing
- □ Check for noisy pump motor
- □ Check for blockage in waste hose
- □ Check for leaking from hot water pipe
- □ Check anti vacuum valve for leaks
- □ Check Safety Valve
- □ Check auto fill function
- □ Check steam pressure
- □ Check the static water pressure
- □ Check pump pressure
- Check for over all coffee product outcomes
- Check boiler level
- □ Check for any signs of valves leaking
- Check and inspect display, ensuring it is not faulty
- □ Check for boiler leaks
- □ Check the cleaning cycle counts
- □ Check the absolute counter

- Check GR1____GR2___GR3____
- Replace cup gaskets (40200004)
- Replace shower screens (03000066)
- Insert or replace cup gasket spacers (02060014) (if necessary)
- □ Replace anti vacuum Valve (01000023)
- Replace pre-infusion chamber gasket (02280012)
- Replace steam tap Shaft o-rings (02280014)
- □ Replace steam arm o-rings (02280036)
- Replace steam arm protectors (05000005)
- □ Replace Steam tap piston (98008004)
- □ Replace two coffee filter (03000073)
- □ Replace one coffee filter (03000072)
- Replace Steam nut outer o-rings (02280037)
- Replace Steam tap vear o-rings (02280011)

NOTE: The water hardness must be less than 6° fr (french degree). The chlorine content must not exceed 100mg per litre (0.00000361lb/cu in), otherwise the conditions of guarantee of the machine will expire.

Necessary Spare Parts:		
2 X 40200004	2 X 98008004	
2 X 03000066	2 X 02280037	DATA SITE NAME TECHNICIAN TECHNICIAN SIGNATURE DATE
4 X 02280014	1 X 03000073	
1 X 01000023	1 X 03000072	
2 X 02280012	2 X 02280011	
2 X 05000005		
2 X 02280036		

One year maintenance kit



Dept: AFTER SALES Date: November-15 2023 Rev. 01

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